

MATERIAL GRADE DATA SHEET

# ASTM A 193 Gr.B8N



CLASS 1B

**BOLTING MATERIAL FOR LOW TEMPERATURE SERVICE** 

ASTM A193 Gr.B8N Class 1B are manufactured from AISI 304 Stainless Steel carbide solution treated with Strain Hardening. Stainless steel ASTM A 193 Gr.B8N Class 1B is the most commonly used stainless steel. Stainless steel grade ASTM A 193 Gr.B8N Class 1B has better corrosion resistance than grade 302, and is mostly non-magnetic in nature; however when cold worked it acquires a slightly magnetic quality.

#### **Chemical Properties**

С	Si	Mn	P	S	Cr	Ni
0.08 Max	1.00 Max	2.00 Max	0.045 Max	0.030 Max	18.0-20.0	8.0-11.0

#### **Mechanical Properties**

Yeild strength	Tensile strength	Elongation	Reduction	Hardness
Min 0.2% Mpa	Min Mpa	Min %	Min %	HRB Max
240	550	30	40	96

## **Heat Treatment**

Carbide Solution Treated.

### **Equivalent Designation**

UNS \$30451 Din X5 CrNiN 19 9 KT Werkstoff.No. 1.4315 Jis 304

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