

ASTM A 194M 8MA

STAINLESS STEEL

NUT MATERIAL FOR HIGH TEMPERATURE SERVICE

ASTM A 194M 8MA Hexagonal Nut made of stainless steel, Manufactured to use with Bolts or Stud Bolts. ASTM A193 B8MA for rustproof and corrosive resistant. It is manufactured for used in high temperature service and it is compatible to use with ASTM A320 Gr.B8M in low temperature service. Compose of Nickel substance enables of toughness and best for polishing, it is also acid/base corrosive resistant but it non resistant for concentratelike niter. ASTM A 194M 8MA Best for electro -magnet when mix with Nickel. Compose of chromium substance enables of corrosive & erosion resistant. In addition heat-treated of Molybdenum helps to create agglomerate of intensive carbide to avert from crack and prevent from grain expansion. Solution annealed in finished condition

Chemical Properties

C	Si	Mn	P	S	Cr	Mo	Ni
0.08 Max	1.00 Max	2.00 Max	0.045 Max	0.030 Max	16.0-18.0	2.00-3.00	10.0-14.0

Mechanical Properties

Proof Load Using Threaded Mandrel- METRIC (kN)

Hardness

TYPE	M6	M8	M10	M12	M14	M16	BHN	HRB	HRC
HEAVY HEX	11.1	20.1	31.9	46.4	63.3	86.4			
HEX	10.4	18.8	29.9	43.4	59.2	80.9	126-192	60-90	-

TYPE	M20	M22	M24	M27	M30	M36
HEAVY HEX	134.8	166.7	194.2	252.5	308.6	449.4
HEX	126.2	156	181.8	236.4	288.9	420.8

Heat Treatment

Carbide Solution Treated in the finished condition.

Equivalent Designation

UNS S31600
W.Nr. 1.4401

CUSTOMER ASSISTANCE : customer@TorqBolt.com