## TorqB@lt nc.



ASTM A 194M 8T Hexagonal Nut made of stainless steel, Manufactured in accordance ASTM standard to use with Bolts or Stud Bolts. ASTM A193 B8T for rustproof and corrosive resistant. It is manufactured for used in high temperature service and it is compatible to use with ASTM A320 Gr.B8T in low temperature service.Compose of Nickel substance enables of toughness and best of polishing, it is also acid/base corrosive resistant but it non resistant for concentratelike acid like niter. ASTM A 194M 8T Best for electro -magnet when mix with Nickel. Compose of chromium substance enables of corrosive \& erosion resistant. In addition compose of Titanium enables corrosive resistant when high temperature upto $400^{\circ} \mathrm{C}$ is required. High elongation like steel ,but provide you more strength at high temperature.

Chemical Properties

| $\mathbf{C}$ | $\mathbf{S i}$ | $\mathbf{M n}$ | $\mathbf{P}$ | $\mathbf{S}$ | $\mathbf{C r}$ | $\mathbf{N i}$ | $\mathbf{T i}$ |
| :---: | :---: | :---: | :--- | :--- | :--- | :--- | :---: |
|  |  |  |  |  |  |  |  |
| 0.08 Max | 1.00 Max | 2.00 Max | 0.045 Max | 0.030 Max | $17.0-19.0$ | $9.0-12.0$ | 0.70 Max |

Mechanical Properties
Proof Load Using Threaded Mandrel- METRIC (kN)

## Hardness

| TYPE | M6 | M8 | M10 | M12 | M14 | M16 | BHN | HRB | HRC |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HEAVY HEX | 11.1 | 20.1 | 31.9 | 46.4 | 63.3 | 86.4 |  |  |  |
| HEX | 10.4 | 18.8 | 29.9 | 43.4 | 59.2 | 80.9 | $126-300$ | $60-105$ | - |


| TYPE | M20 | M22 | M24 | M27 | M30 | M36 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| HEAVY HEX | 134.8 | 166.7 | 194.2 | 252.5 | 308.6 | 449.4 |
| HEX | 126.2 | 156 | 181.8 | 236.4 | 288.9 | 420.8 |

Heat Treatment

Carbide Solution Treated.

Equivalent Designation

UNS S32100
W.Nr. 1.4541

